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# Tekna Evo

SOLENOID DOSING METERING PUMPS



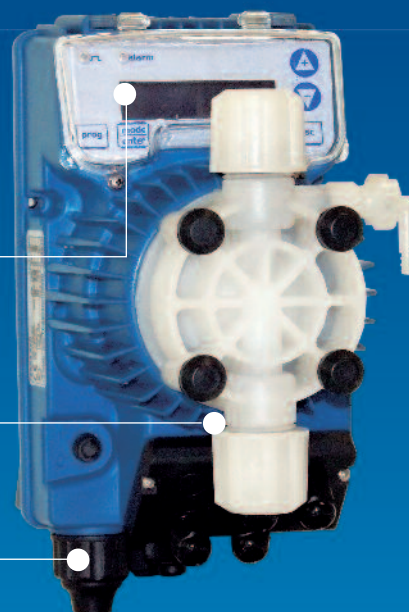
innovation > technology > future

# The **Evo...lution** of solenoid dosing pumps

A new concept of programming menu. Once a function is selected, the pump displays only the parameters that are associated with the specific function

PVDF pump head and ceramic ball valve as standard

Stabilized Multi Power Supply 100÷240 Vac 50/60 Hz with reduced consumption



## Compatible

PVDF pump head and ceramic ball valve as standard

- **PVDF** is suitable for almost all chemical used in the Industrial, Waste Water Treatment and potable Water applications
- The use of **Ceramic balls** as standard improves the pumping reliability and the chemical compatibility of the whole liquid end

**evo** Full chemical compatibility



## Reliable

Long life diaphragm tested to give 5 years working life

- The advanced design and manufacturing process allows the diaphragm to have a unique life expectancy
- Made of pure solid **PTFE**, the diaphragm is compatible with most chemicals
- The diaphragm has been tested over a period of 5 years giving superior results
- Routine diaphragm replacement is no longer a requirement

**evo** Reduced maintenance  
Full chemical compatibility



## Clever

Just 5 Models, Just PVDF,  
All functions in one pump

○ **5 models** that cover 0,4 to 54 l/h with an output pressure up to 20 Bar

○ **1 Casing** allows skids to be pre-constructed, as the fixing points remain constant, and the pumps can be selected on confirmation of the dosing flow

**evo** **Inventory Reduction**  
Reduce spares stock holding



## Steady Dosing Performance

Stabilized Multi Power Supply 100÷240 Vac 50/60 Hz with reduced consumption

● Reduced power consumption as the solenoid only draws the required power to activate the pump, based on the working conditions

**evo** **Stable dosing performance:** improve pump efficiency as performance is not affected by power supply fluctuations  
Reduce inventory holding



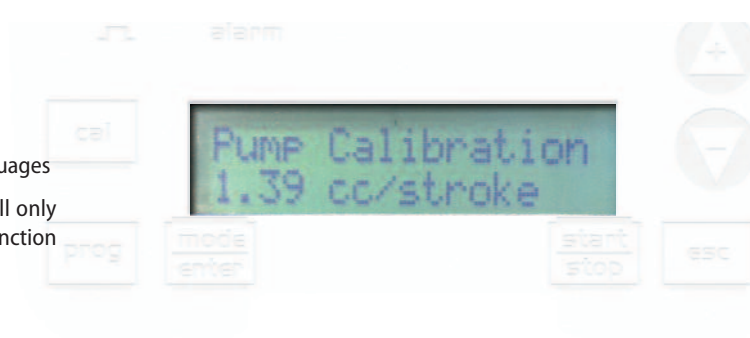
## Intuitive programming

A new concept of programming menu

● Programming menu are self explanatory and available in 5 languages

● **Intelligent Display**, once a function is selected the pump will only display the parameters to set, which are linked to the selected function

**evo** **Reduced programming time**



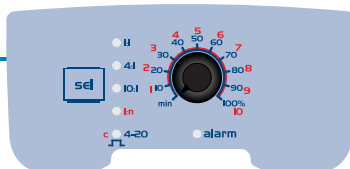


# Analogue Version



## AKL Costant dosage

Analogue dosing pump with constant flow rate manually adjustable by control dial on the front panel, two frequency range (0÷20% or 0÷100%), Power-ON led indicator and level control input.

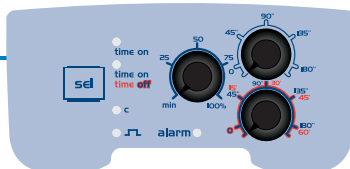


## APG Proportional dosage

Analogue dosing pump with constant flow rate manually adjustable, proportional flow rate according to an external analogue (4÷20 mA) or digital pulse signal (e.g. from water meter).

- Control dial (percentage and "n" value in multiplication mode)
- 6 position adjustable switch:
  - 3 in division mode (1, 4, 10 = n)
  - 1 in multiplication mode (n=1)
  - 1 for proportional 4÷20 mA signal
  - 1 for constant functionality

- "pacing" function adjustable by dip switch

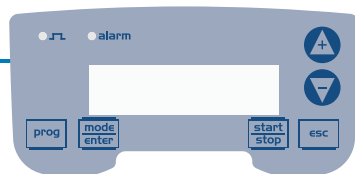


## ATL Timed dosage

Analogue dosing pump with constant flow rate manually adjustable and timed dosage with T on-T off double regulation.

- 3 control dials (flow rate percentage - T on regulation - T off regulation)

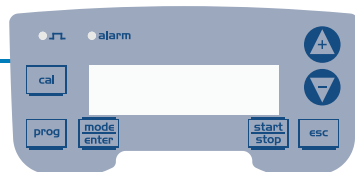
# Digital Version



## TPG Proportional dosage

Digital dosing pump with constant flow rate manually adjustable, proportional flow rate according to an external analog (4÷20 mA) or digital pulse signal (e.g. from water meter).

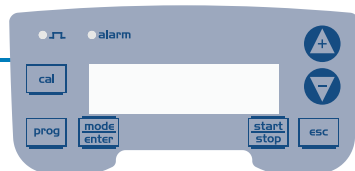
- Timer function, ppm dosing, statistics, password and On/Off input (remote switch).



## TPR Proportional dosage

Digital dosing pump with pH/Redox control meter built in.

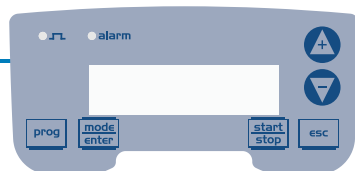
- Digital interface for constant or proportional dosing, depending on the measured pH or Rx value
- PT100 probe input for thermal compensation
- Repetition alarm relay
- Input On-Off for remote control
- 4÷20 mA output for measure transmission



## TMP Proportional dosage

Digital dosing pump with Chlorine, Hydrogen Peroxide or Per-Acetic Acid control meter built in.

- Instrument on board set via Software
- PT100 probe input for thermal compensation
- Repetition alarm relay
- Input On-Off for remote control
- 4÷20 mA output for measure transmission



## TCK Timed dosage

Digital dosing pump with constant flow rate manually adjustable, or timer control.

- Programmable timed relay

# Pumps Identification

Version		
<b>AKL</b>	Analogue	Analogue dosing pump with constant flow rate manually adjustable
<b>APG</b>		Analogue dosing pump with constant flow rate manually adjustable, with proportional flow rate according to an external analog (4÷20 mA) or digital signal (water meter)
<b>ATL</b>		Analogue dosing pump with constant flow rate manually adjustable and timed dosage with T on-T off double regulation
<b>TPG</b>	Digital	Digital dosing pump with constant flow rate manually adjustable, with proportional flow rate according to an external analog (4÷20 mA) or digital signal (water meter)
<b>TPR</b>		Digital dosing pump with pH/Redox control meter built in
<b>TMP</b>		Digital dosing pump with Chlorine, Hydrogen Peroxide or Per-Acetic Acid control meter built in
<b>TCK</b>		Digital dosing pump with constant flow rate or timed

Model	Pressure [bar]	Flow rate [L/h]	Stroke capacity [cc/stroke]	Ø Connections IN / OUT [mm]	Frequency max [stroke/min]	Consumption [WW]
<b>500</b>	20	0,4	0,06	4 / 7	120	12,2
	16	0,8	0,11			
	10	1,2	0,16			
	6	1,5	0,21			
<b>600</b>	20	2,5	0,35	4 / 6 suc. 4 / 7 dis.	120	12,0
	18	3	0,42			
	14	4,2	0,58			
	8	3	0,97			
<b>603</b>	12	4	0,42	4 / 6	160	12,2
	10	5	0,52			
	8	6	0,63			
	2	8	0,83			
<b>800</b>	16	7	0,38	4 / 6	300	23,9
	10	10	0,55			
	5	15	0,83			
	1	18	1,00			
<b>803</b>	5	20	1,11	8 / 12	300	22,9
	4	25	1,39			
	2	40	2,22			
	0,1	54	3,00			

## Power supply

<b>N</b>	100 ÷ 240 Vac	50-60 Hz
<b>O</b>	24 ÷ 48 Vac (For <b>AKL 603</b> series only. For <b>APG 603</b> : 30-48Vac/Vdc)	

## Liquid end material

<b>H</b>	Pump head : PVDF	Balls : Ceramic	Diaphragm : PTFE
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## Installation Kit

<b>H</b>	PVDF
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## Seals

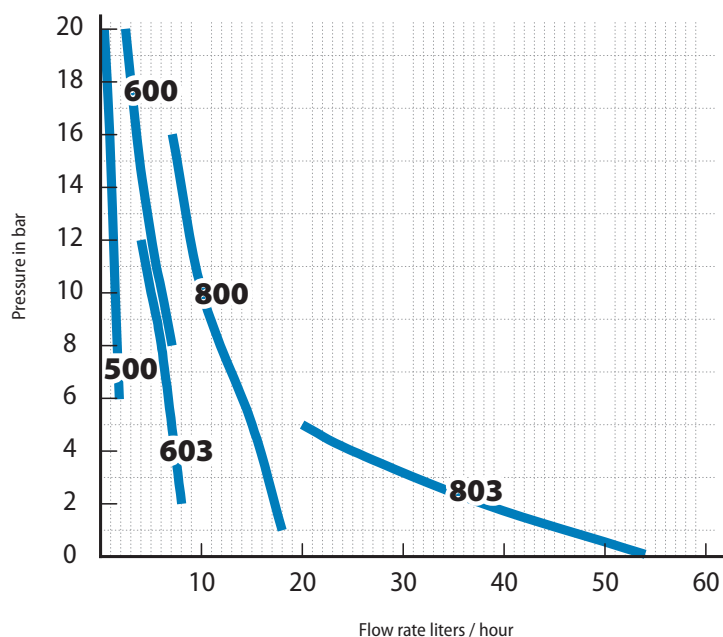
<b>0</b>	FPM
<b>1</b>	EPDM

## Options

<b>000</b>	Standard
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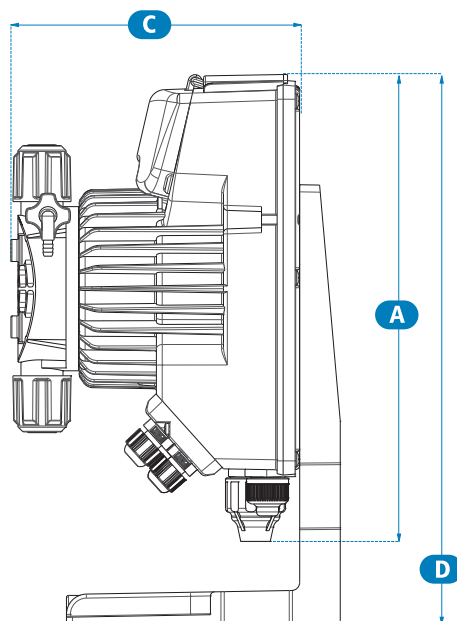
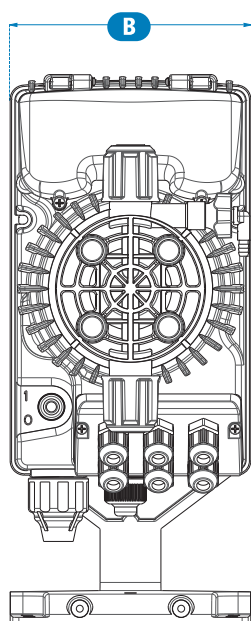
**AKL | 600 | N | H | H | O | 000**

# Flow Rate and Dimensional Drawings



PERFORMANCE CURVE

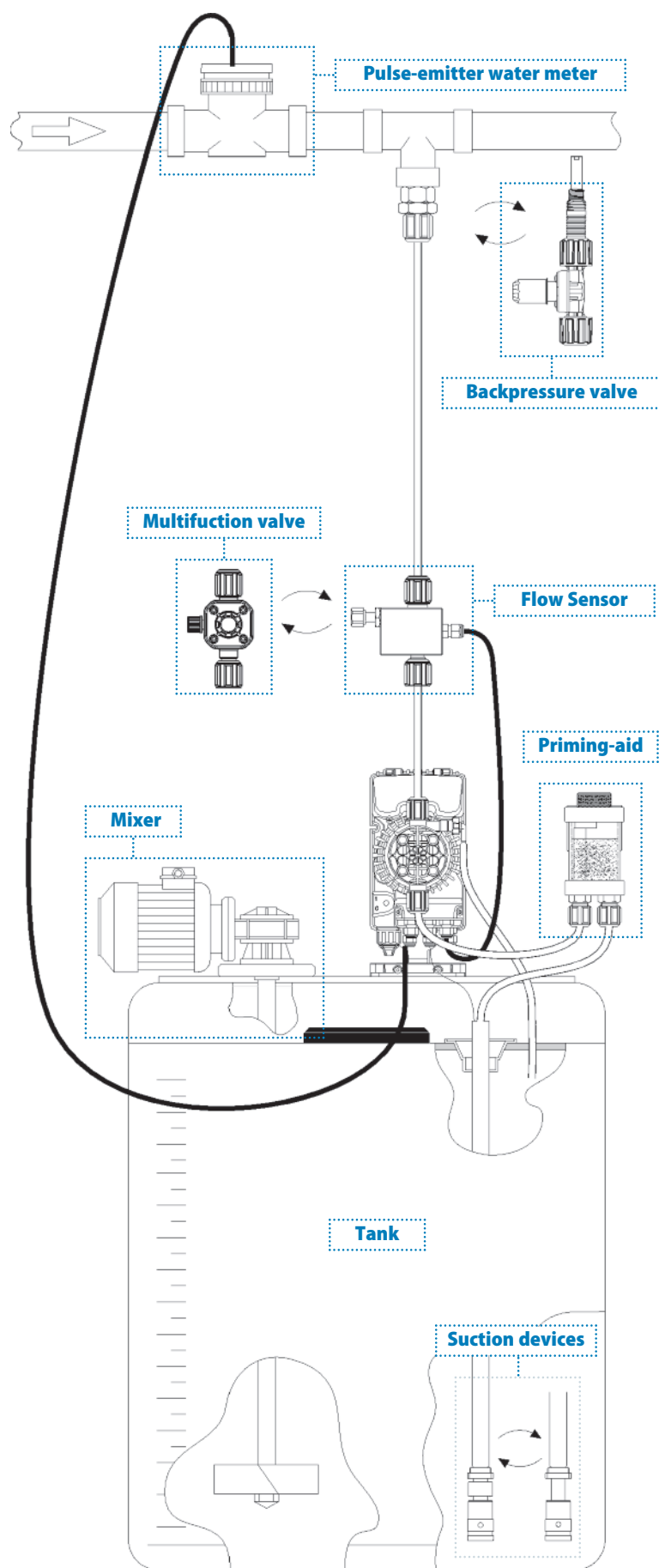
Model	Pressure	Flow rate
<b>500</b>	20 ÷ 6 bar	0,4 ÷ 1,5 l/h
<b>600</b>	20 ÷ 8 bar	2,5 ÷ 3,0 l/h
<b>603</b>	12 ÷ 2 bar	4 ÷ 8,0 l/h
<b>800</b>	16 ÷ 1 bar	7 ÷ 18 l/h
<b>803</b>	5 ÷ 0,1 bar	25 ÷ 54 l/h



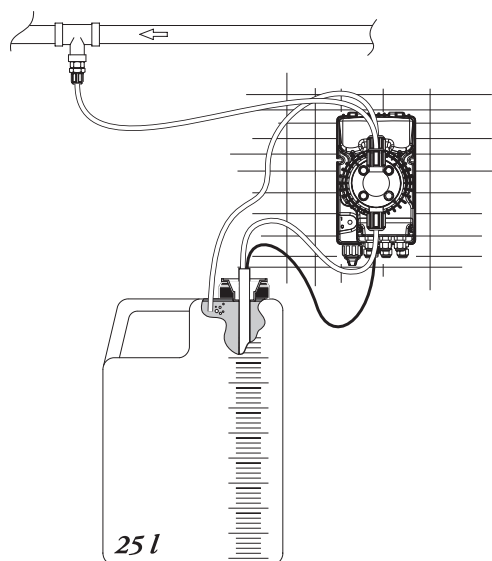
DIMENSIONS [mm]

Model	500 600 603 800	803
<b>A</b> (Height)	231	
<b>B</b> (Width)	119	
<b>C</b> (Depth)	145	149
<b>D</b> (Max Height)	257	

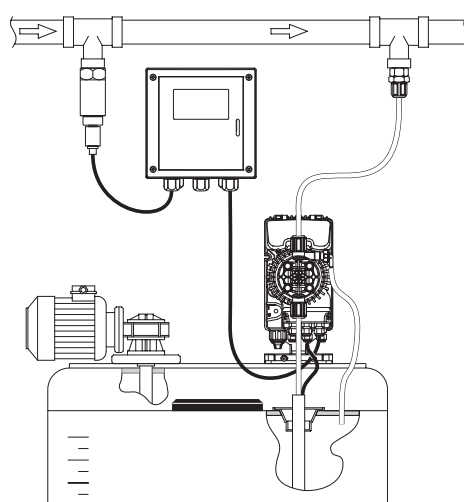
# Typical Installation



## Degassing head installation



## With control instrument





# Accessories Pulse-emitter water meters

The meters which we offer have high precision and sensitivity according to CEE standard requirements. Their plastic and metallic parts, in particular those in contact with water, comply with current regulations and are subject to extensive checks and controls.



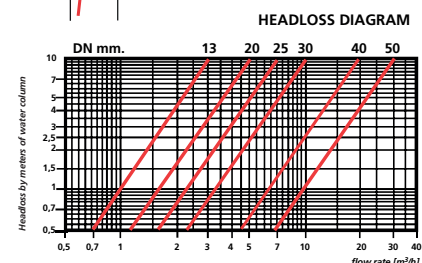
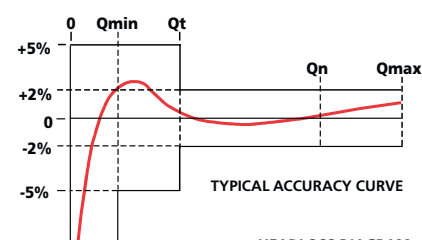
■ **Threaded** water meters



■ **Flanged** water meters

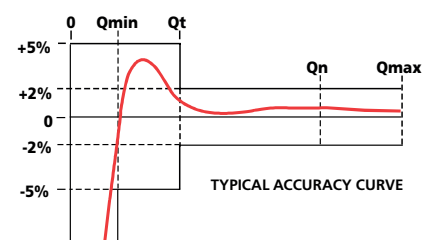
## Threaded water meters

TC1 Series	TH1 Series	TC0 Series
<ul style="list-style-type: none"> <li>Single-jet water meters with pulse sender</li> <li>Dry dial</li> <li>Roller reading</li> <li>4 or 1 pulse/l</li> <li>Cold water up to 30 °C</li> <li>Connections: from ½" (13 mm) to 2" (50 mm)</li> </ul>	<ul style="list-style-type: none"> <li>Single-jet water meters with pulse sender</li> <li>Dry dial</li> <li>Roller reading</li> <li>4 or 1 pulse/l</li> <li>Hot water up to 90 °C</li> <li>Connections: from ½" (13 mm) to 2" (50 mm)</li> </ul>	<ul style="list-style-type: none"> <li>Single-jet water meters without pulse sender</li> <li>Dry or wet dial</li> <li>Roller reading</li> <li>Cold water up to 30 °C</li> <li>Connections: from ½" (13 mm) to 2" (50 mm)</li> </ul>



## Flanged water meters

FC Series	
<ul style="list-style-type: none"> <li>A high capacity helical vane (Woltmann) type water meter</li> <li>Dry dial reading</li> <li>Pulse sender</li> </ul>	<ul style="list-style-type: none"> <li>Cold water up to 50°C</li> <li>Connections: from 2" (DN50) to 6" (DN 150)</li> </ul>



Size	mm	DN	13	20	25	30	40	50	50	65	80	100	140
	Inch		½	¾	1	1 ¼	1 ½	2	2	2 ½	3	4	6
Max flow (short period)	Qmax	m³/h	3	5	7	10	20	30	30	50	80	120	300
Nominal flow	Qn	m³/h	1,5	2,5	3,5	5	10	15	15	25	40	60	150
Min flow (accuracy ±5%)	Qmin	l/h	30	50	70	100	200	450	-	-	-	-	-
		m³/h	-	-	-	-	-	-	0,55	0,6	0,7	1,2	3
Transition flow (accuracy ±2%)	Qt	l/h	120	200	280	400	800	3000	-	-	-	-	-
		m³/h	-	-	-	-	-	-	2	4	4	6	12
Maximum reading		m³	10000	10000	100000	100000	100000	100000	10000	10000	100000	100000	100.000
Starting flow		m³	-	-	-	-	-	-	0,2	0,25	0,25	0,3	1,7
Weight		kg	-	-	-	-	-	-	12,5	13	15,5	19,5	40

# Accessories Tanks, Mixers and Suction devices



■ Tanks



■ Uncovered Tanks



■ Reinforcement



■ Fast Mixers  
(1400 rpm)

■ Slow mixers  
(200 RPM)



■ Suction device  
without  
level probe



■ Suction device with  
level probe

## Tanks in polyethylene

Our tanks are designed to assemble dosing systems with mixers and motor driven pumps or solenoid dosing pumps. All are made from food-safe polyethylene, resistant to almost all chemicals normally encountered.

Features			
Model	Capacity (l)	Height (cm)	Diameter (cm)
SER 50	50	45,5	40
SER 100	100	64	46
SER 250	250	87	59,5
SER 300	300	95	67
SER 500	500	118,5	76
SER 1000	1000	122	108,5

## Reinforcement

Tank reinforcement made of PVC (20 mm thick) to be used to install mixers and motor driven pumps or solenoid dosing pumps on tanks SER series.

Features	
Model	Tank
SML 100	SER 100
SML 250	SER 250
SML 300	SER 300
SML 500	SER 500
SML 1000	SER 1000

## Uncovered Tanks in Polyethylene

Designed to contain our tanks SER series.

Features			
Model	Height (cm)	Diameter (cm)	Tank Model
T150	75,5	51	SER 100
T300	87,5	67	SER 250
T400	99	72	SER 300
T800	120	90	SER 500
T1500	134	122	SER 1000

## Mixers

Electric mixers **three-phases** or **single-phase**, **slow (200 rpm)** or **fast (1400 rpm)** and flange attachment, for tanks SER series.

Features					
Shaft (mm)	Propeller (mm)		Motor (kw)	Material	Tank Model
	Fast (1400 rpm)	Slow (200 rpm)			
600	50	150	0,12	PVC SS 316	SER 100
800					SER 250
900		220			SER 300
1100					SER 500/1000

## Suction Devices

A suction filter is provided to protect pump valves from debris or particles that could obstruct the pump valve. Suction devices can also be supplied with integral level controls. These allow the use of alarms, and protect against the system running dry.

Features			
■ Easy to install	■ All suction devices are provided with a foot filter		
■ Standard FPM seals (EPDM upon request)	■ All suction devices are provided with a non return valve		
■ Made of PCV with clear PVC suction tubing			
Dimensions (mm) Length x Ø	4/6 tube	8/12 tube	Tank Model
450 x 22	●		SER 50
450 x 34		●	
650 x 22	●		SER 100
650 x 34		●	
900 x 22	●		SER 250
900 x 34		●	
1050 x 22	●		SER 300
1050 x 34		●	
1250 x 22	●		SER 500/1000
1250 x 34		●	

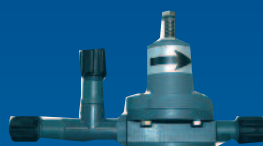
# Accessories Valves, Sensors and Priming-aid



■ **HYC** backpressure valves



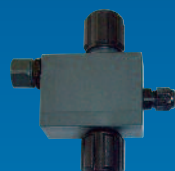
■ **HYM** Multi valve



■ **HYS** Safety valves



■ **Injection** valves



■ **Flow Sensor**



■ **Fixed / Adjustable** backpressure valves



■ **Priming-aid**



■ **Multifunction** valve



■ **Pump Head with automatic degassing valve**

## HY Series adjustables valves

Features	
<b>Body</b>	PVC
<b>Diaphragm</b>	FPM (standard) or EPDM (upon request)
<b>Connections</b>	1/2"Gm, 4/6 and 8/12 tube
<b>Flow rate</b>	max. 50 l/h
<b>Pressure</b>	max. 10 bar
<b>Temperature</b>	max. 40 °C

## Injection valves

Features	
<b>Body</b>	PVC
<b>Seals</b>	FPM (standard) or EPDM (upon request)
<b>Connections</b>	<b>IN</b> 1/2"Gm, 4/6 and 8/12 tube <b>OUT</b> 1/2" Gm
<b>Flow rate</b>	max. 50 l/h
<b>Pressure</b>	max. 10 bar
<b>Temperature</b>	max. 40 °C

## Flow Sensor

In order to assess the actual dosing phase, the flow sensor can be used to detect the pump's pulsations during the delivery phase: the sensor can also be used to determine the actual dosing flow rate. This flow sensor is fitted directly on the delivery valve on the dosing pump.

Features	
<b>Body</b>	PVC
<b>Seals</b>	FPM
<b>Pressure</b>	max. 10 bar
<b>Temperature</b>	max. 40 °C

## Fixed / Adjustable backpressure valves

The accuracy of the solenoid pumps can be affected by the variation of delivery pressure, especially between 0 and 1 bar. Using the backpressure valve you can guarantee a constant dosing and avoid siphoning cases when metering in the tank. Moreover, dosing with a backpressure avoids to create siphoning phenomena of the pump.

Features	
<b>Body</b>	PVC - PVDF
<b>Diaphragm / Seals</b>	FPM - EPDM
<b>Connections</b>	<b>IN</b> 4/6 tube <b>OUT</b> 3/8"G - 1/2"G
<b>Backpressure</b>	<b>Fixed</b> 1,5 bar <b>Adjustable</b> 0,5 ÷ 5 bar
<b>Temperature</b>	max. 40 °C

## Priming-aid

Priming problems may occur on dosing pumps with a low flow rate, and also in case of excessive suction heights in relation to the pump's capacity. This accessory is able to resolve these problems. Where possible it is fitted at the same height as the pump's intake valve and a short distance from it.

Features	
<b>Body</b>	PVC
<b>Seals</b>	FPM
<b>Connections</b>	4/6 tube 8/12 tube
<b>Model</b>	300 ml
<b>Temperature</b>	max. 40 °C

## Multifunction valve

Multifunction valve acts as: a backpressure valve, an anti-siphoning valve, a overpressure valve, a priming valve, a delivery drain valve (for maintenance). Multifunction valve is fitted directly on the delivery valve on the dosing pump.

Features	
<b>Body</b>	PVC - PVDF
<b>Diaphragm</b>	PTFE
<b>Connections</b>	4/6 tube
<b>Backpressure</b>	1,5 bar
<b>Overpressure</b>	6 bar 12 bar
<b>Temperature</b>	max. 40 °C

## Pump head with automatic degassing valve

It allows to resume the right dosing without any intervention from the user, in case you meter some products generating gases.

Features	
<b>Body</b>	PVC
<b>Seals</b>	FPM
<b>Balls</b>	Ceramic
<b>Connections</b>	4/6 tube
<b>Flow rate reduction</b>	max. 20%
<b>Temperature</b>	max. 40 °C

**Bear in mind:** to be exclusively used combined with 603 and 800 series pumps.